

Figure 1 Axis Shift Fold (offset fold line)

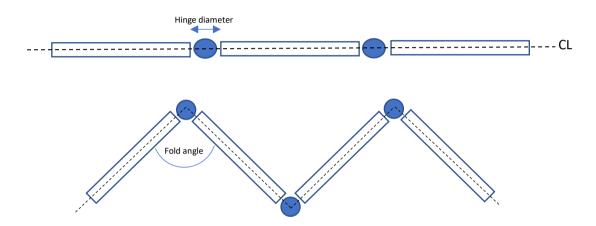


Figure 2 Ideal fold line (material thickness centreline not shifted)